

18684

TAP and DRILL SIZE

INFORMATION
for
SCREWS
used in
REECE MACHINES

THE REECE CORPORATION
WALTHAM, MASSACHUSETTS

Thread and Drill Size Information for Screws used in Reece Series

Tap Thread Size	Body Drill	Tap Drill	Screw Part Numbers		
0-80NF-2	52	3/64	2465		
1-72NF-2	48	53	2380		
2-56NC-2	43	50	1067 2178 2311 2317	2318 2334 2403 2406	2424 2464 2518
4-40NC-2	32	43	1423 2010N 2139 2187 2356 2401	2418 2419 2439 2441 2471 2472	2481 2484 2486 2488 2572
4-48NF-2	32	42	2402 2405 2415	2431 2512 2515	2561 2564
4-60-N5-2	32	41	A-30 A-30-XAF A-31 A-208-CT A-208-CO A-209-CT 1066 1135 2001 2002	2007 2015 2034 2053 2073 2080 2081 2100 2102 2103	2112 2136 2172 2177 2193 2333 2361 2376 2509
5-40NC-2	30	38	2400	2523	

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Tap Thread Size	Body Drill	Tap Drill	Screw Part Numbers		
6-32NC-2	27	35	1421	2413	2508
			1422	2414	2519
			1424	2433	2529
			1431	2440	2530
			2126	2443	2531
			2135	2448	2532
			2152	2461	2555
			2409	2477	2558
			2411	2507	2569
6-40NF-2	27	33	2427	2566	
6-32NS-2	28	31	A-81	1130	2123
			A-203-CT	1131	2131
			A-210-CT	1420	2137
			A-214-CT	2004	2144
			B-252-AF	2008	2157
			C-203-CT	2019	2166
			D-215-CT	2045	2306
			1017	2052	2319
			1039	2056	2351
			1051	2075	2358
			1064N	2076	2395
			1065	2084	2396
			1072	2090	2503
			1073	2104	2525
			1117	2121	2550
			1125	2122	2563

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Tap Thread Size	Body Drill	Tap Drill	Screw Part Numbers		
8-32NC-2	18	29	A-2	2059	2397
			A-151	2078	2398
			B-30	2079	2410
			B-42	2087	2412
			B-51	2099	2416
			B-215-CT	2101	2420
			B-379-SHA	2111	2436
			B-561-RdE	2113	2450
			C-255-AF	2118	2451
			D-16	2124	2456
			D-17	2128	2470
			1006	2138	2482
			1056	2142	2500
			1059	2143	2501
			1074	2159	2502
			1106	2164	2506
			1112	2182	2513
			1411	2183	2522
			1432	2312	2528
			1433	2315	2534
			2022	2320	2541
			2037	2329	2542
			2039	2330	2545
			2042	2347	2557
			2043	2352	2565
			2044	2378	2570
			2050	2388	2571
			2054	2392	
10-24NC-2	9	26	1404	2425	2495
			1408	2447	2517
			1410	2468	2521
			1428	2469	2536
			2404	2490	2559
			2407		

Thread and Drill Size Information for Screws used in Reeco Machines					
Tap Thread Size	Body Drill	Tap Drill	Screw Part Numbers		
10-32NF-2	9	21	1401	2186	2437
			1414	2369	2444
			1415	2408	2446
			1417	2423	2453
			1418	2429	2493
			1419	2434	2553
			2180	2435	2882
2-16-36NS-2 #70-36	11	21	A-32	1080	2035
			A-86	1094	2041
			A-86-CRB	1095	2051
			A-119	1096	2070
			A-325-NE	1097	2074
			B-14	1098	2077
			B-208-CT	1100	2089
			C-208-CT	1103	2091
			C-608-CT	1104	2117
			1002	1105	2127
			1007	1108	2129
			1011	1113	2130
			1014	1114	2141
			1020	1115	2145
			1021	1118	2146
			1023	1124	2148
			1031	1126	2149
			1041	1127	2155
			1043	1134	2156
			1045	2003	2171
			1049	2006	2175
			1053	2011	2181
			1057	2021	2192
			1061	2024	2194
			1069	2027	2304
			1070	2028	2305
			1071	2033	2313

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Thread and Drill Size Information for Screws used in Reece Machines.

Tap Thread Size	Body Drill	Tap Drill	Screw Part Numbers		
3/16-26NS-2	11	21	2321	2353	2386
			2332	2362	2387
			2339	2363	2390
			2341	2364	2391
			2344	2367	2393
			2349	2370	2526
			2350	2377	2882
1/2-28NF-2	2	14	1400		
1/4-20NC-2	F	7	1403	2422	2492
			2348	2430	2540
			2360	2445	2556
			2368	2449	2562
			2421		
1/4-24NS-2	F	4	A-44	2048	2140
			A-105	2049	2176
			B-11	2061	2189
			C-26	2069	2195
			2017	2071	2328
			2020	2085	2356
			2030	2088	2539
			2032	2094	2549
			2046	2125N	2552
			2047		

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Tap Thread Size	Body Drill	Tap Drill	Screw Part Numbers		
1/4-30NS-2	F	7/32	A-55 1036 1038 1047 1055 1111 2014 2038	2065 2066 2115 2133 2150 2154 2158	2169 2324 2325 2359 2366 2385 2394
5/16-18NC-2	P	F	1402 1406 2457	2460 2483 2485	2491 2533 2573
5/16-20NS-2	P	G	2016 2025 2026 2031 2063 2067	2092 2093 2095 2170 2331 2335	2338 2343 2354 2379 2568
5/16-30NS-2	P	J	B-4 C-301-CL 1048	1054 2029 2068	2326 2372
3/8-16NC-2	W	5/16	1407	1409	1429
3/8-20NS-2	W	P	1044 1076	2160 2336	2399

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Tap Thread Size	Body Drill	Tap Drill	Screw Part Numbers
1/2-13NC-2	33/64	27/64	2455

